



FLUSH MODERN VERSATILE

RESIDENCE 7 windows and doors are characterised by elegant clean lines.

A flush aesthetic that is modern and versatile with superior acoustic and thermal properties, as well as offering the latest in security and low maintenance innovations.





NEAREST RAL 9016
CHALK WHITE R7 BEST OF PROUDLY MADE



R7 IS HERE TO INSPIRE YOU ON YOUR JOURNEY TO CREATE YOUR...

DREAM HOME!



Elegantly flush sash exterior and interior gives R7 its chic modern appearance and versatility to be used in all properties looking for a contemporary edge to their windows and doors. All glass sightlines are perfectly equal providing symmetry for a timeless kerbside appeal. Choose from one of our five glazing beads to fully personalise your internal aesthetic, continue the flush contemporary appearance with square or soften the look with decorative.

Residence 7's sophisticated seven chamber design and intelligent features perform to the maximum with acoustic and thermal performance.

It's the ideal solution for a wide range of properties, from modern new builds and city apartments to country cottages, period houses, and everything in between, Residence 7 is intended to be the window of your choice.

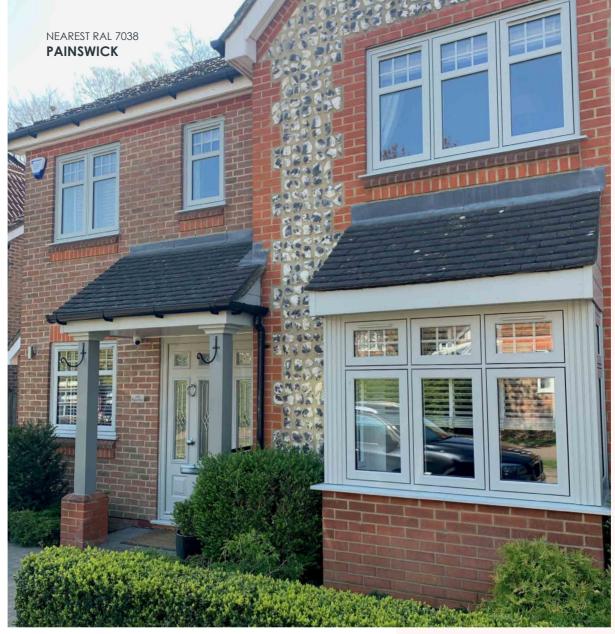
Designed and made in Great Britain, we've built long-lasting partnerships with our network of highly experienced fabricators and installers who are all ready to assist you in your decision making process.



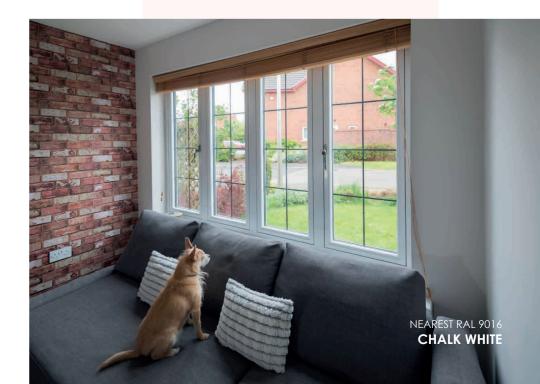








With the sometimes frantic pace of modern living, you need your windows and doors to look their best with the minimum of effort. R7 windows and doors are virtually maintenance free; no painting, sanding or staining required! A simple wipe clean with warm soapy water, so you can spend more time doing the things you love.



Our COLOUR COLLECTIONS

We have created six exciting collections, so you can choose the perfect tone to match your home both externally and internally.

COASTAL Colour Collection

The Coastal Collection

brings together restful tones, creating a sense of calm and comfort.



COTSWOLD Colour Collection

The Cotswold Collection

colours associated with the outdoors, enveloping the countryside.



DRAMATIC Colour Collection

The Dramatic Collection

don't be afraid to embrace darker hues, to create an impactful, bold design.



All colours shown below are for guidance only,
Please request a colour sample to see the exact colour and finish available.
*Special order only - additional lead times & surcharge will apply | Minimum order quantities will apply



ELEMENT Colour Collection

The Element Collection

these bare finishes are formulated using no foil, the pigment is added to the extrusion for a natural pared back look.



FOREST Colour Collection

The Forest Collection

combines all the colours and feelings of the forest, whilst replicating the 19th Century unpainted timber window.



INDUSTRIAL Colour Collection

The Industrial Collection

influenced by modern industrial spaces, they are contemporary, yet timeless.

Inside Colour Options

Chalk White

Matched

Chalk White No.38

Grey

Vintage Cream

Cotswold Green

> Clotted Cream

Painswick

Outside Colour Options

English Oak

Ginger

Oak* Golden

> Oak Honey

Oak*

Irish Oak

Inside Colour Options

Chalk White

Matched





Clay*

Grained

















Residence 7 windows and doors are finished to perfection, combining a modern flush appearance with all your personalised choices, why not head to the website to find your nearest installer and let your dream home become a reality.

All colours shown above are for guidance only. Please request a colour sample to see the exact colour and finish available. *Special order only - additional lead times & surcharge will apply Minimum order quantities will apply

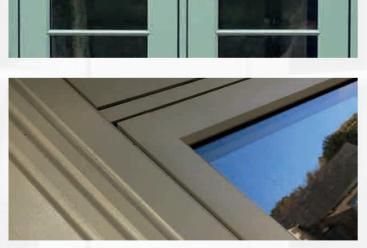
Outside Colour Options



















FOR MORE R7
INSPIRATION?
CHECK OUT OUR
PINTEREST BOARD







NEAREST RAL 1011 IRISH OAK GEORGIAN BAR

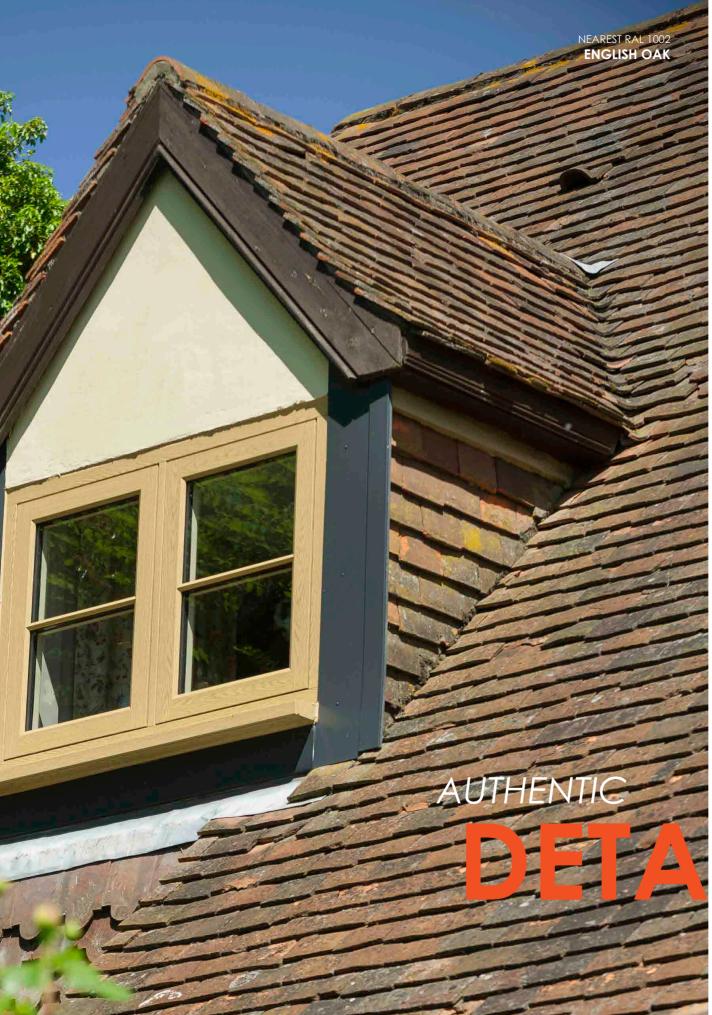


NEAREST RAL 9003 **GRAINED WHITE**BAY WINDOW



NEAREST RAL 1002 **ENGLISH OAK** RADLINGTON CILL





To add the finishing touch to your new windows and doors choose the Radlington Cill, this range is the modern interpretation of timber cills, designed to authentically accompany your Residence windows and doors so you can recreate that stunning look in both a modern or period home. Contemporary and traditional bay windows and orangeries are also easy to create using Residence 7. Choose from delightfully decorative or sleek square corner-posts.

R7 has a complete range to suit multiple bay angles and designs. For further personalisation you can choose to add Georgian bar too. It is so simple to create the perfect solution to complement your home.



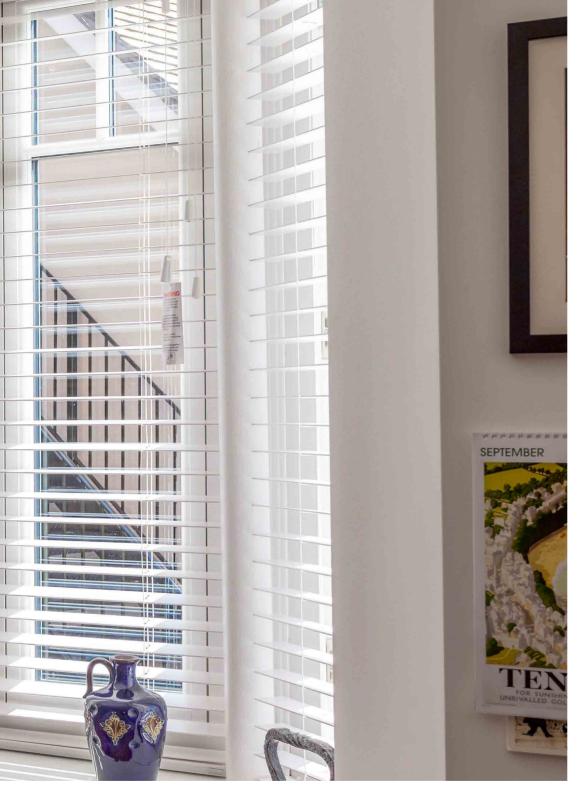






PERSONALISED

INTERNAL STYLE





SQUARE BEAD



DECORATIVE BEAD



STAFF BEAD*

Aglazing bead is the part that secures your glass, but it also determines the finished internal aesthetic, which is why R7 is unique. You can choose from three designs, square, decorative or staff; a 28mm decorative, staff or square bead for double glazing, and a 44mm decorative or square bead for triple glazing.

MANUFACTURING

TECHNIQUES









mitre weld will fuse the joints together diagonally for a contemporary appearance, or choose the Graf weld for a seamless diagonal weld. The Timberweld® process welds the profiles with a mechanical look to both sides, or MechWeld/ External Timber Look (ETL) gives a diagonal weld to the internal, with a mechanical look to the external. Of course, there's also the traditional mechanical joint which is not welded, but made in a traditional mechanical jointed method, often used in timber joinery.

- 1. Mechanical Joint
- 2. Timber Weld
- 3. Graf Weld
- 4. Mitre Weld



BESPOKE SHAPES

NEAREST RAL 8003 **GOLDEN OAK**









Residence 7 windows can be further personalised to your individual requirements with different types of glass. Stained glass can add a touch of traditional charm to your windows, as can leaded. You can bespoke the glass with geometric patterns or add vibrant colours to create beautiful and classic designs. Speak to your installer to see what options are available to you.

STAINED GLASS

NEAREST RAL 9003 **GRAINED WHITE** GEORGIAN BAR & WEATHERBAR

Old timber windows often had a raised moulding that ran horizontally. Its function was to shed dripping water and to increase the strength of the mullion, that's why we recreated this feature to ensure it provided time-served traditional performance and aesthetics. There is the option to add Georgian bar to all R7 windows, completing the true timber alternative look.

WEATHER BAR





TRICKLE VENTS

With regulations in place since June 2022, trickle vents are a mandatory requirement for most installations (some homes may be exempt within conservation areas or listed buildings, this exemption should be applied for as part of your planning process). The dedicated trickle vent cover conveniently hides the vent from view so the stunning sight-lines of the windows and doors isn't compromised. With colour matching capabilities, they are designed to fit with The Residence Collection's R7. And it doesn't stop there, the trickle vent also acts as a head drip to divert water away.





NEAREST RAL 7016
ECLECTIC GREY

LOCK & FINGE

RETENTION

Residence 7 boasts superior design details and screw retention reinforcements, locks and hinges are secured firmly into position. Residence 7 is also specifically designed to accommodate the additional weight of triple glazed units, allowing heavy duty hinges to fit and operate perfectly.



EASY-CLEAN

REBATE

Intelligently designed with an 'easy-clean' frame rebate, open your windows or doors and simply wipe clean, no sharp corners or deep grooves attracting dirt. We also have a variety of coloured bases, as an example; choose Eclectic Grey inside and out, you get a dark grey rebate to match! A uniquely clever design, for modern living.

NEAREST RAL 7016 **ECLECTIC GREY** My RESIDENCE Case Study





DESIGNED AND MADE IN BRITAIN

R7 outperforms many other systems with a sophisticated seven chamber design and intelligent features.



Scan the QR Code to find out more about our Residence 7 Collection.

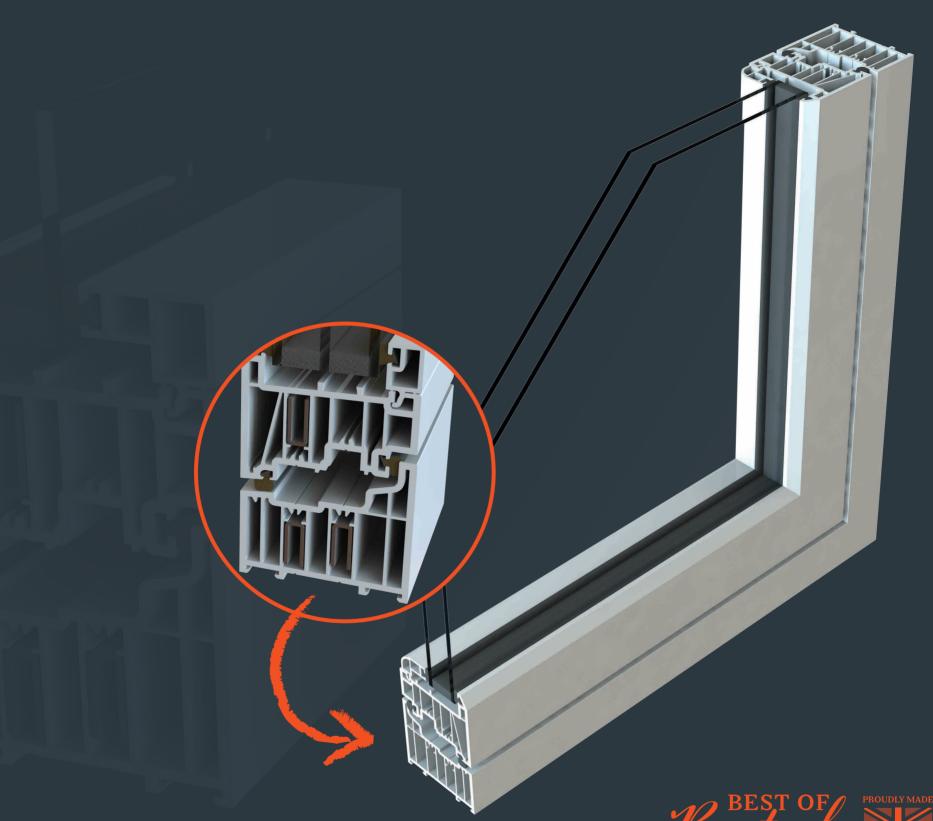
ENERGY EFFICIENT GLAZING

Residence 7 is designed to accommodate 'energy efficient glazing' this term is used to describe double glazing or triple glazing used in modern windows. R7 has options for 28mm double glazing or 44mm triple glazing. The glazing bead is always on the inside which contributes to a higher security performance.

7 CHAMBER DESIGN

Residence 7 has been engineered to meet current and anticipated future standards. Other window frames typically offer 3 or 5 chambers and are usually 70mm wide, R7 has 7 chambers and is 75mm wide, resulting in superior thermal, acoustic, strength and security performance.





BEST OF PROUDLY MADE

British

IN BRITAIN



BEST OF BOTH WORLDS

DESIGNEDTO LAST



SATIN CHROME



BRUSHED COPPER



ROSE GOLD



GOLD



ANTIQUE BRONZE



POLISHED CHROME



BLACK



GRAPHITE



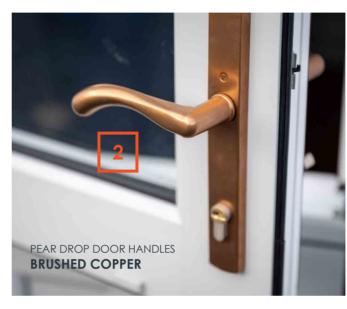
PEWTER PATINA

The Regal Hardware range is available in 9 beautiful, hardwearing finishes.

Personalise your Residence
Collection windows with a
choice of handles and stays, in
a range of colour options. Our
hardware styles enable you to
replace your windows without losing
the character appearance, but
also gives you the chance to opt for
something more modern.
The variety of style and colour
options will suit your home, whether
its contemporary or period.

All handles are key lockable for extra security, with familiar push-button operation and a positive stop 'click-on-close' mechanism for improved ease of use, enhanced mechanical performance and a comprehensive testing programme, ensures your windows are guaranteed to operate smoothly.





- 1. Black Monkey Tail
 Window Handles
- Brushed Copper Pear Drop Door Handle
- Brushed Copper Pear Drop Window Handles
- 4. 10" Monkey Tail/Pear Drop Stays
- Working and Dummy Pegs Available





RESOUNDING

QUALITY







YOUR



ENGINEERED

DOORS



e understand how the right front door can be the centrepiece for your home aesthetic and truly complement your properties architecture. An Engineered door from The Residence Collection will give you the 'wow' factor you are looking for; no more compromising on standard composite door sizes, make a door that fits your property perfectly. Residence Engineered doors can be used for front, back or side doors! Made to your exact size specifications, either open-in or open-out, with an extensive range of designs, colour option finishes and 28mm or 48mm glazing options, you can design the perfect door for your home.

NEAREST RAL 7016
ECLECTIC GREY

OPEN-IN DOOR

PERF DOC

Are you looking for a door design that's a little different? Maybe you want contemporary elements to suit your taste or something more traditional that will complement the character of your home? Our range of purposefully designed door sashes allow you that choice, create a door design that will suit any property, regardless of the age or style and accompany your Residence 7 windows perfectly.





DOORS



enerally-speaking,
conservatories and
orangeries all constitute a
"garden room", but more
specifically, we define a garden
room as emphasising the close
relationship between house and
garden. Use colours that enhance
plus a style that opens access to
the garden or courtyard.

A conservatory can create
a unique addition to any
home and can be a treasured
and valuable room, providing
much needed additional space.
Conservatories are frequently
created in the most unlikely of
places and a useful room can be
built in a previously unused part of
a courtyard or garden.

rangeries were once a symbol of prestige, built on to the residences of the very wealthy in a bid to protect their fruit trees during the colder months. Though their sense of luxury remains, the function of such spaces has changed to provide stunning additional living space, for use all year round.







Our Sustainability Promise

May 2018

A full assessment of all waste streams was conducted The start of a 2 and a half vear programme.

August 2018

Engaged with a recycling processing equipment supplier and identified a requirement for

- A compactor for
- our aluminium swarf. Mill size baler for
- cardboard waste. 50 kg baler for our

December 2018

Working with Penfold Plastics our head waste and <1m profile lengths are recycled no longer going to landfill

The above machines were delivered and put to use. Polyprop, ABS and Acetal waste start to be recycled.

RESIDENCE

OUR JOURNEY TO

January 2019

Tune 2021

Electric Charging points to be installed

February 2021

Moved our waste collection to Archer Recycling, who transport all waste to Javelin Park to be incinerated, and

this was the final step.

ACHIEVED ZERO-LANDFILL MARK

2019 in General

All waste is segregated

in to specific waste bins, baled/compacted and

removed from site using

November 2020

A further compactor was

ordered to help with the compacting of waste.

sustainability journey? We are working towards

our goal to be carbon neutral by 2025.

What is next for our

February 2021 Achieved

Zero-landfill mark

March 2021 -

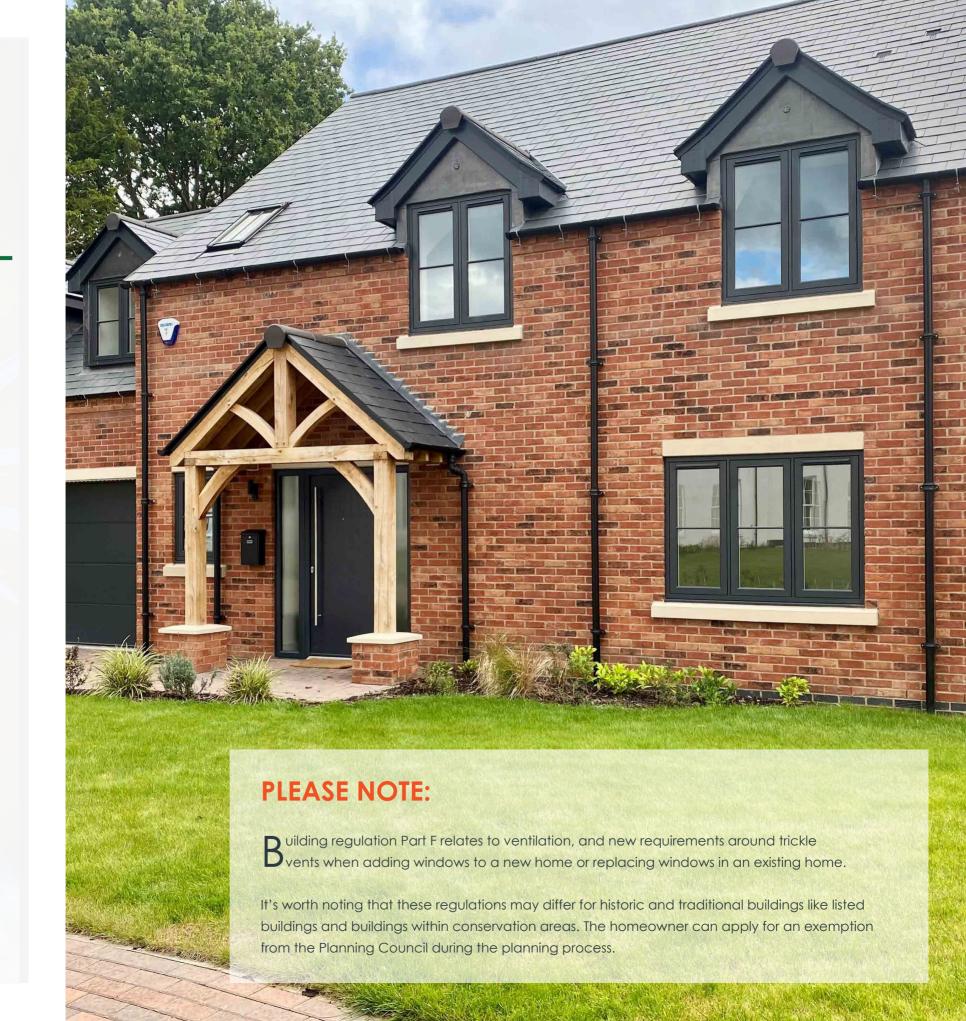
Our first electric car arrived

Still to come

We have plans to offset our carbon emissions, use 100% renewable energy

Greener Than You Realise

VCu is greener than you realise. It's an insulating material, keeping you cosy in the winter and cool in the summer, contributing to lower energy bills and carbon emissions. R7 can achieve a Window Energy Rating (WER) of A++ and a U-value of 0.8W/m²K which is Passive House standard so it's future proof too. All our windows and doors can be fully recycled and actually include a recycled material section within them. As for maintenance, there's very little, no toxic paints, primers, preservatives or fungicides to keep your windows looking fresh!



Client Gallery



@ecothermaldesign



@alexander_windows The R7 Clotted Cream windows have transformed this stunning home in Cheshire.



Special order installation

Residence 7 #Residence Collection





Your Residence journey is just beginning...



Get in Touch

 $journey@residencecollection.co.uk \ | \ 01452\ 300912\ | \ residencecollection.co.uk$



#residence7 #residencecollection #myresidence

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